

SPRINT™ system with SupaScan

NOTE: This data sheet should be read in conjunction with the *SPRINT™* system data sheet (Renishaw part no. H-5465-8200).

Specification

System principal	Programming of high-speed part setting routines.			
application				
Supported controllers	Fanuc Series 0–3xi	Sier	nens 840D solution line	
Part number 1	A-5465-2000 - SPRINT™ system with SupaScan kit			
SPRINT™ SupaScan	Programming and analysis software.			
DPU-1 SPRINT™ data	Processes and stores scanned measurement data.			
processor				
OSP60 (probe)	Analogue scanning probe for machine tools, capable of scanning and touch-trigger measurements.			
OMM-S (receiver)	Optical receiver specific to the SPRINT system.			
OSI-S (interface)	Optical interface providing input/output communication with the machine tool.			
Functionality and outputs (written to NC variables)				
CircleScan	LineScan	Calibration	Raw data capture 23	
Data ready/error	Data ready/error	Data ready/error	Data ready/error	
Number of points	Number of points	Number of points	Number of points	
Centre X error	Start point error	Calibration form erro	or Maximum X deflection	
Centre Y error	End point error		Maximum Y deflection	
Diameter error	High point error		Maximum Z deflection	
Maximum radius error	Low point error		Maximum magnitude	
Minimum radius error			Minimum X deflection	
			Minimum Y deflection	
			Minimum Z deflection	
			Minimum magnitude	
Ancillary macros	ProbeOnOff	AutoMachineConfig	ClearInputs ⁴	
	StartStopScan	WaitForProbeReady	WaitForDataReady	

¹ DPU-1 SPRINT™ data processor alone (Renishaw part no. H-5465-4001)

² Raw data results achieved when programming using traditional G-code and the StartStopScan SupaScan macro

 $^{^{\}rm 3}$ Data points also output to .csv file on DPU-1

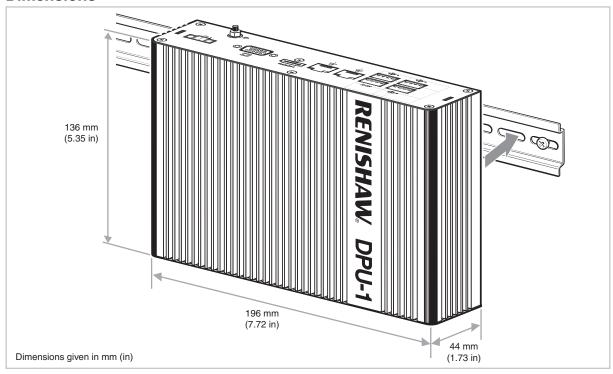
⁴ Required for Siemens controls only

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DPU-1 data processor specification		
Physical		
Size	196 mm \times 136 mm \times 44 mm (7.72 in \times 5.35 in \times 1.73 in) (without DIN rail mounting and brackets)	
Weight	1185 g (41.8 oz)	
Mounting	DIN rail mount	
Environmental		
IP rating	IP20 (EN/IEC60529)	
Operating temperature	+5 °C to +55 °C (+41 °F to +131 °F)	
Humidity	Maximum 90% RH at +40 °C	
Cooling	Fanless	
Connectivity		
USB	3 × USB 2.0: 1 × USB 3.0	
Ethernet	2 × GbE LAN ports	
Display	1 × HDMI: 1 × VGA	
Power supply		
Voltage	24 V ±10%	
Protection	Reverse voltage, over current, over voltage protection	
Power consumption	12 W typical (during normal operation)	
Connector	2-pin Phoenix connector	
Power on	Auto-on	
Certification	CE, FCC	
Maximum user accessible storage	100 GB solid state drive (SSD)	

Dimensions



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