

Product 316L
 Revision Date 08/15/2016
 Revision 1



Safety Data Sheet (SDS)

SECTION 1: IDENTIFICATION OF THE SUBSTANCE/PREPARATION AND OF THE COMPANY/UNDERTAKING

Product Name	316L
Identified Uses	Metal powder for additive layer manufacture.
Supplier	Renishaw plc Brooms Road Stone Business Park Stone, Staffordshire ST15 0SH United Kingdom Tel: +44 (0) 1785 285000 (during UK office hours 09:00 to 17:00 UTC).
Contact Person	msds@renishaw.com
Emergency Telephone	999 / 911 or local emergency number.

SECTION 2: HAZARDS IDENTIFICATION

Appearance	Powder.
Color	Grey.
Odor	Odourless.

Pictogram(s)



Signal Word

Danger

Hazard Statements

H317 May cause an allergic skin reaction
 H351 Suspected of causing cancer .
 H372 Causes damage to organs respiratory tract and lungs through prolonged or repeated exposure by inhalation

Precautionary Statements

Prevention
 P201 Obtain special instructions before use.
 P202 Do not handle until all safety precautions have been read and understood.
 P260 Do not breathe dust/fume/ gas/mist/vapours/spray.
 P264 Wash hands thoroughly after handling.
 P270 Do not eat, drink or smoke when using this product.
 P272 Contaminated work clothing should not be allowed out of the workplace.
 P280 Wear protective gloves/ protective clothing/eye protection/face protection.
 P281 Use personal protective equipment as required.
 Response
 P302 + P352 IF ON SKIN: Wash with plenty of soap and water.
 P308 + P313 IF exposed or concerned: Get medical advice/ attention.
 P314 Get medical advice/ attention if you feel unwell.
 P333 + P313 If skin irritation or rash occurs: Get medical advice/attention.
 P363 Wash contaminated clothing before reuse.
 Storage
 P405 Store locked up.

Contains	nickel
GHS Classification	
Physical and Chemical Hazards	Not classified
Human Health	Skin. Sens 1 - H317, Carc. 2 - H351, STOT RE 1 - H372
Environment	Not classified
OSHA Regulatory Status	This product is Hazardous under the OSHA Hazard communication Standard.
Inhalation	Inhalation can cause asthma like symptoms.
Ingestion	No specific symptoms noted.
Skin Contact	Can cause mechanical irritation or allergic skin reaction.
Eye Contact	Dust can cause mechanical irritation.
Routes of Exposure	No information available.
Other Hazards	Dust clouds may be explosive. Dust can irritate the eyes. High dust levels may irritate the respiratory system.

SECTION 3: COMPOSITION/INFORMATION ON INGREDIENTS

Name	Product Identifier	GHS Classification	%
Iron	CAS-No.: 7439-89-6 EC No.: 231-096-4		60-100%
chromium	CAS-No.: 7440-47-3 EC No.: 231-157-5		10-30%
nickel	CAS-No.: 7440-02-0 EC No.: 231-111-4	Aquatic Chronic 3 - H412, Skin. Sens 1 - H317, Carc. 2 - H351, STOT RE 1 - H372	10-30%
molybdenum	CAS-No.: 7439-98-7 EC No.: 231-107-2		1-10%

Composition Comments No additional information available.

SECTION 4: FIRST AID MEASURES

Description of First Aid Measures

General Information	Provide general first aid, rest, warmth and fresh air. As a general rule, in case of doubt or if symptoms persist, always call a doctor. Seek medical attention for all burns and eye injuries, regardless how minor they may seem. First aid personnel must be aware of own risk during rescue.
Inhalation	If inhaled, remove to fresh air. Check for clear airway, breathing, and presence of pulse. If breathing is difficult, provide oxygen. Loosen any tight clothing on neck or chest. Provide cardiopulmonary resuscitation where pulse or respiration are absent. Get prompt medical attention.
Ingestion	DO NOT induce vomiting! Rinse mouth thoroughly. Get medical attention if discomfort occurs. Never give anything by mouth to a person who is unconscious or is having convulsions.
Skin Contact	Remove contaminated clothing, shoes and jewelry and wash before reuse. Wash skin with soap and water for several minutes. Get medical attention if irritation develops or persists.
Eye Contact	Do not rub eye. Avoid contaminating unaffected eye. Remove contact lenses if present and easy to do so. Rinse with a gentle stream of water or saline for at least 15 minutes. Hold eye lids open. Get prompt medical attention.

Most Important Symptoms and Effects, Both Acute and Delayed

General Information	The severity of the symptoms described will vary dependent on the concentration and the length of exposure.
Inhalation	Inhalation can cause asthma like symptoms.
Ingestion	No specific symptoms noted.
Skin Contact	Can cause mechanical irritation or allergic skin reaction.
Eye Contact	Dust can cause mechanical irritation.
Routes of Exposure	No information available.

Most Important Symptoms and Effects, Both Acute and Delayed

Notes To The Physician Treat symptomatically.

SECTION 5: FIRE-FIGHTING MEASURES

Auto Ignition Temperature (°C)	No information available.
Flammability Limit - Lower(%)	No information available.
Flammability Limit - Upper(%)	No information available.
Flash Point	No information available.
Extinguishing Media	Use ONLY Class D – Dry Powder - extinguishers with spin applicators for smother effect application. Use gentle surface application of Class D extinguishing agent or dry inert granular material (e.g., sand) to cover and ring the burning material. Use fire-extinguishing media appropriate for surrounding materials.
Hazardous Combustion Products	Decomposition of this product may yield metallic oxides.
Unusual Fire & Explosion Hazards	Dust clouds may be explosive. Dust accumulation on floor, ledges and beams can present a risk.
Special Fire Fighting Procedures	Gently smother burning material with dry sand or other inert substance, or special powder (Class D – Dry Powder) extinguishers with spin applicator. Gently cover and ring the burning material. Apply extinguishing media carefully to avoid creating airborne dust. Do not disturb the material until completely cool. If possible, fight fire from protected position. Keep up-wind to avoid fumes. Ventilate closed spaces before entering them. Avoid breathing fire vapours.
Protective Equipment for Firefighters	Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode. Clothing for fire-fighters (including helmets, protective boots and gloves) conforming to MSHA/NIOSH standards will provide a basic level of protection for chemical incidents. (See also NFPA 1971/NFPA 1851.)

SECTION 6: ACCIDENTAL RELEASE MEASURES

Personal Precautions	Wear protective clothing as described in Section 8 of this safety data sheet. Avoid inhalation of vapours and contact with skin and eyes. Provide adequate ventilation. In case of inadequate ventilation, use respiratory protection. Do not smoke, eat or drink while using this product. Eliminate all sources of ignition. Wash hands after use. Read and follow manufacturer's recommendations. Do not touch or walk through spilled material. If necessary evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering.
For Emergency Responders	Follow safe handling advice and personal protective equipment recommendations for normal use of product.
Environmental Precautions	Prevent any material from entering drains or waterways.
Spill Clean Up Methods	Prevent further leakage or spillage if safe to do so. Eliminate all ignition sources. Restrict non-essential personnel from the area. Collect any spilled material immediately by vacuuming or shoveling - use non sparking tools or equipment/natural bristle brushes. If using vacuum suction equipment ensure that it is suitable for use with ignitable dusts. Do not flush with water or aqueous cleansing agents - Use dry cleanup procedures. Take care not to raise dust. Place in labelled, dry, water-tight containers. In case of spills, beware of slippery floors and surfaces.

SECTION 7: HANDLING AND STORAGE

Handling	Use personal protective equipment, see Section 8. Avoid generation of dust clouds/accumulation of dust in work area. Ensure good dust ventilation during handling. Formation of sparks and static electricity must be prevented. Earth all equipment. Provide grounding and bonding where necessary to prevent accumulation of static charges during metal dust handling and transfer operations . Avoid prolonged or repeated contact.
Usage Description	Use only according to directions.
Storage Precautions	Keep locked up and out of reach of children. Avoid contact with incompatible materials, static, moisture, and flames. Keep away from heat, sparks and open flame. Avoid contact with oxidising agents. Store in tightly closed original container in a cool, dry and well-ventilated place.
Specific End Use(s)	The identified uses for this product are detailed in Section 1.

SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

Protective Equipment



Component	STD	TWA (8 Hrs)		STEL (15mins)		Notes
chromium	WEL		0.5mg/m3			Chromium and Cr(II); Cr(III) compounds.
nickel	WEL		1mg/m3		3mg/m3	Nickel, organic compounds (as Ni).
nickel	NIOSH		0.015mg/m3			Nickel, metal - total dust.
molybdenum	WEL		10mg/m3		20mg/m3	Molybdenum compounds (as Mo)-inhalable aerosol.
molybdenum	WEL		5mg/m3		10mg/m3	Molybdenum compounds (as Mo), soluble.

Ingredient Comments

No information available.

Process Conditions
Engineering Measures

Ensure that eye flushing systems and safety showers are located close by in the work place. Provide adequate ventilation, including appropriate local extraction, to ensure that the defined occupational exposure limit is not exceeded. Use with adequate explosion-proof ventilation designed to handle metal particulates.

Respiratory Equipment

A NIOSH approved dust mask or filtering facepiece is recommended in poorly ventilated areas or when permissible exposure limits may be exceeded. Respirators should be selected by and used under the direction of a trained health and safety professional following requirements found in OSHA's respirator standard (29 CFR 1910.134). If the respirator is the sole means of protection, use a full-face supplied air respirator. Change filters frequently Use respiratory protection as specified by an industrial hygienist or other qualified professional if concentrations exceed the limits listed in Section 8.

Hand Protection

Use suitable protective gloves if there is a risk of skin contact. Suggested material: Nitrile rubber. Minimum layer thickness: 0.11 mm. Break through time: 480 min. Consult manufacturer for specific advice.

Eye Protection

Selection of the glove material depends on consideration of the penetration times, rates of diffusion and degradation, and concentration specific to the workplace. Where hand contact with the product may occur use gloves approved to relevant standards (e.g.US: F739). Use proper glove removal technique (without touching glove's outer surface) to avoid skin contact with this product. Dispose of contaminated gloves after use in accordance with applicable laws and good laboratory practices. Change gloves regularly.

Hygiene Measures

Wear safety goggles or face shield to prevent any possibility of eye contact. Wear safety glasses with side shields (or goggles). Ensure compliance with OSHA's PPE standard (29 CFR 1910.132 and .133) for eye and face protection.

Observe normal hygiene standards. Keep container tightly closed. Do not eat, drink, or smoke while using this product. Immediately take off any contaminated clothing and launder before re-use. Wash hands and / or face before breaks and at the end of the shift. After work, wash the skin and apply skin cream.

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

Information on Basic Physical and Chemical Properties

Appearance	Powder.
Color	Grey.
Odor	Odourless.
Odor Threshold - Lower	No information available.
Odor Threshold - Upper	No information available.
pH-Value, Conc. Solution	No information available.

pH-Value, Diluted Solution	No information available.
Melting Point	No information available.
Initial Boiling Point and Boiling Range	No information available.
Flash Point	No information available.
Evaporation Rate	No information available.
Flammability State	No information available.
Flammability Limit - Lower(%)	No information available.
Flammability Limit - Upper(%)	No information available.
Vapor Pressure	No information available.
Vapor Density (air=1)	No information available.
Relative Density	7.90
Bulk Density	No information available.
Solubility	No information available.
Decomposition Temperature	No information available.
Partition Coefficient; n-Octanol/Water	No information available.
Auto Ignition Temperature (°C)	No information available.
Viscosity	No information available.
Explosive Properties	No information available.
Oxidizing Properties	No information available.
Molecular Weight	No information available.
Volatile Organic Compound	No information available.
Other Information	Particle size: 100%<1mm.

SECTION 10: STABILITY AND REACTIVITY

Reactivity	Stable product under recommended storage and handling conditions.
Polymerization Description	Not applicable.
Stability	Stable product under recommended storage and handling conditions.
Hazardous Polymerization	Will not polymerise.
Hazardous Decomposition Products	Decomposition of this product may yield metallic oxides. If heated, harmful vapours may be formed.
Conditions to Avoid	High temperatures and sources of ignition.
Materials to Avoid	Avoid strong oxidising agents, bases, strong acids. See section 10.3.

SECTION 11: TOXICOLOGICAL INFORMATION

Toxicological Information	No toxicological information for the overall finished product.
Acute Toxicity (Oral LD50)	No information available.
Acute Toxicity (Dermal LD50)	No information available.

Acute Toxicity (Inhalation LC50)	No information available.
Skin Corrosion/Irritation	No information available.
Respiratory Sensitization	No information available.
Skin Sensitization	No information available.
Reproductive Toxicity:	No information available.
Germ Cell Mutagenicity	No information available.
Carcinogenicity:	
Carcinogenicity	No information available.
NTP - Carcinogenicity	The product and its components are not listed.
OSHA - Carcinogenicity	The product and its components are not listed.
IARC Carcinogenicity	The product and its components are not listed.
Specific Target Organ Toxicity - Single Exposure:	
STOT - Single Exposure	No information available.
Specific Target Organ Toxicity - Repeated Exposure:	
STOT - Repeated Exposure	No information available.

SECTION 12: ECOLOGICAL INFORMATION

Acute Toxicity - Fish	No information available.
Acute Toxicity - Aquatic Invertebrates	No information available.
Acute Toxicity - Aquatic Plants	No information available.
Acute Toxicity - Microorganisms	No information available.
Chronic Toxicity - Fish	No information available.
Chronic Toxicity - Aquatic Invertebrates	No information available.
Chronic Toxicity - Aquatic Plants	No information available.
Chronic Toxicity - Microorganisms	No information available.
Ecotoxicity	No Ecological information on the finished product.
Eco Toxicological Information	No ecological toxicity available on the overall finished product.
Degradability	No information available.
Bioaccumulative Potential	No data available on bioaccumulation.
Mobility	No information available.
Results of PBT and vPvB Assessment	No information available.
Other Adverse Effects	No information available.

SECTION 13: DISPOSAL CONSIDERATIONS

Waste Management	When handling waste, consideration should be made to the safety precautions applying to handling of the product. Waste product should be disposed of via a licensed operator or may be sent to a metals reclamation facility that is able to handle fines.
Disposal Methods	Dispose in accordance with all applicable federal, state and local laws and regulations.

SECTION 14: TRANSPORT INFORMATION

UN Number

UN No. (DOT/TDG)	Not applicable.
UN No. (IMDG)	Not applicable.
UN No. (IATA)	Not applicable.

Proper Shipping Name

DOT/TDG Proper Shipping Name	Not applicable.
IMDG Proper Shipping Name	Not applicable.
IATA Proper Shipping Name	Not applicable.

Transport Hazard Class(es)

DOT/TDG Class	Not applicable.
IMDG Class	Not applicable.
IATA Class	Not applicable.
Transport Labels	Not applicable

Packing Group(s)

DOT Packing Group	Not applicable.
IMDG Packing Group	Not applicable.
IATA Packing Group	Not applicable.

Special Precautions for User

EMS	Not applicable.
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Environmentally Hazardous Substance/Marine Pollutant

ADR	No
IMDG	No
IATA	No

SECTION 15: REGULATORY INFORMATION

Approved Code of Practice	Workplace Exposure Limits Guidance Note EH40/2005. GHS Classification in accordance with 29 CFR 1910 (OSHA HCS).
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US Federal Regulations

SARA Section 302 Extremely Hazardous Substances Tier II Threshold Planning Quantities
The Following Ingredients are Listed None Listed.

CERCLA/Superfund, Hazardous Substances/Reportable Quantities (EPA)
The Following Ingredients are Listed chromium
nickel

SARA Extremely Hazardous Substances EPCRA Reportable Quantities
The Following Ingredients are Listed None Listed.

SARA 313 Emission Reporting
The Following Ingredients are Listed chromium
nickel

CAA Accidental Release Prevention
The Following Ingredients are Listed None Listed.

OSHA Highly Hazardous Chemicals
The Following Ingredients are Listed None Listed.

US State Regulations

California Proposition 65 Carcinogens and Reproductive Toxins
The Following Ingredients are Listed nickel

California Air Toxics "Hot Spots" (A-I)
The Following Ingredients are Listed nickel

California Air Toxics "Hot Spots" (A-II)
The Following Ingredients are Listed None Listed.

Massachusetts "Right To Know" List
The Following Ingredients are Listed chromium
nickel
molybdenum

Rhode Island "Right To Know" List
The Following Ingredients are Listed chromium

nickel
molybdenum

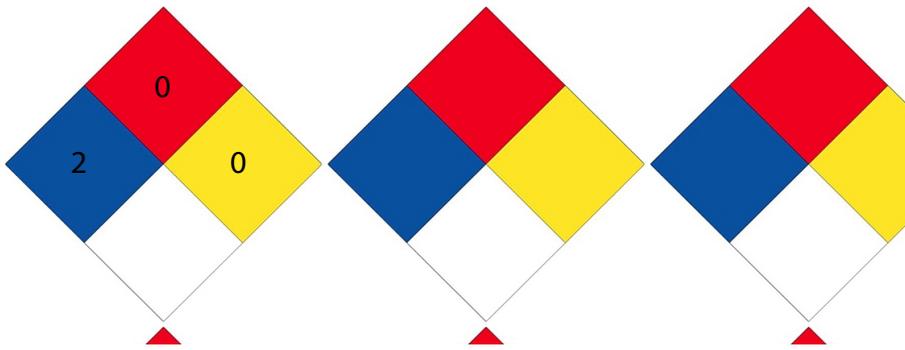
Minnesota "Right To Know" List
The Following Ingredients are Listed molybdenum

New Jersey "Right To Know" List
The Following Ingredients are Listed chromium
nickel
molybdenum

Pennsylvania "Right To Know" List
The Following Ingredients are Listed chromium
nickel
molybdenum

SECTION 16: OTHER INFORMATION

NATIONAL FIRE PROTECTION ASSOCIATION (NFPA)



HAZARDOUS MATERIAL INFORMATION SYSTEM (HMIS)

Health	2
Flammability	0
Physical Hazard	0
Personal Protection	E

General Information	No information available.
Revision Comments	This is a first issue.
Revision Date	08/15/2016
Revision	1

Disclaimer

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